

**ABSTRACT OF THE DISCLOSURE:**

A method of manufacturing a wheel rim by bringing end faces of a workpiece into abutment against each other to form a hollow cylindrical body and forming a circumferential recess which is depressed from an outer circumferential wall of said hollow cylindrical body toward an inner circumferential wall thereof, including providing protrusions disposed near ends of a joined area of the hollow cylindrical body and extending in a joining direction, and then pressing the outer circumferential wall of the hollow cylindrical body to form the recess.